

Lewatit® S 100 G1 is dyed with an indicator, which indicates the exhaustion respectively the break through point of the ion exchanger by changing the colour into red.

Due to its high total capacity, its high chemical resistance and the high osmotic stability, **Lewatit® S 100 G1** is especially applicable for:

» the removal of cations from condensates upstream of a conductivity measuring point.

Lewatit® S 100 G1 can also be utilized in all standard cation exchange applications and in combination with other ion exchange resins.

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess, Business Unit Ion Exchange Resins.

General Description

Ionic form as shipped	H ⁺
Functional group	Sulfonic acid
Matrix	Crosslinked polystyrene
Structure	Gel
Appearance	H⁺ Form: brown, translucent Na⁺ Form: red, translucent

Specified Data

	metric units	
Uniformity Coefficient	max.	1.6
Bead size > 90 %	mm	0.5 - 1.25
Effective size	mm	0.57 (+/- 0.05)
Total capacity	min. eq/l	1.8

Physical and Chemical Properties

		metric units	
Bulk density (+/- 5 %)		g/l	760
Density		approx. g/ml	1.22
Water retention		wt. %	50 - 55
Volume change H ⁺ --> Na ⁺		max. vol. %	- 8
Stability at pH-range			0 - 14
Storability of the product		max. years	2
Storability temperature range		°C	-20 - +40

This document contains important information and must be read in its entirety.

Recommended Operating Conditions*

		metric units	
Operating temperature		max. °C	70
Operating pH-range			0 - 14
Bed depth		min. mm	800
Specific pressure drop	(15 °C)	approx. kPa*h/m ²	1.0
Pressure drop		max. kPa	200
Linear velocity	operation	max. m/h	40
Linear velocity	backwash (20 °C)	approx. m/h	10 - 12
Bed expansion	(20 °C, per m/h)	approx. vol. %	4
Freeboard	backwash (extern / intern)	vol. %	60
Regenerant			HCl H ₂ SO ₄ NaCl
Counter current regeneration	level	approx. g/l	HCl 50 H ₂ SO ₄ 80 NaCl 90
Counter current regeneration	concentration	wt. %	HCl 4 - 6 H ₂ SO ₄ 1.5 - 3** NaCl 8 - 10
Linear velocity	regeneration	approx. m/h	HCl 5 H ₂ SO ₄ 10 - 20 NaCl 5
Linear velocity	rinsing	approx. m/h	HCl 5 H ₂ SO ₄ 5 NaCl 5
Co current regeneration	level	approx. g/l	HCl 100 H ₂ SO ₄ 150 NaCl 200
Co current regeneration	concentration	approx. wt. %	HCl 6 - 10 H ₂ SO ₄ 1.5 - 3** NaCl 8 - 10
Linear velocity	regeneration	approx. m/h	HCl 5 H ₂ SO ₄ 10 - 20 NaCl 5
Rinse water requirement	slow / fast	approx. BV	2 / 6
Bed depth		min. mm	HCl 500 H ₂ SO ₄ 500
Regenerant	level	approx. g/l	HCl 100 H ₂ SO ₄ 150
Regenerant	concentration	approx. wt. %	HCl 4 - 6 H ₂ SO ₄ 2 - 8

* The recommended operating conditions refer to the use of the product under normal operating

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PRODUCT INFORMATION
LEWATIT® S 100 G1



conditions. It is based on tests in pilot plants and data obtained from industrial applications. However, additional data are needed to calculate the resin volumes required for ion exchange units. These data are to be found in our Technical Information Sheets.

** Regeneration progressive

*** 100m/h for polishing

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LANXESS
Energizing Chemistry

Additional Information & Regulations

Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

Toxicity

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

Disposal

In the European Community ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

Storage

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

This information and our technical advice – whether verbal, in writing or by way of trials – are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to check its validity and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with the current version of our General Conditions of Sale and Delivery.

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